

OXIDE POWDERS FROM TARTARIC ACID Mg/Zr COORDINATION COMPOUNDS WITH CO₂ ADSORPTION PROPERTIES

PULBERI OXIDICE OBȚINUTE DIN COMPUȘII COORDINATIVI AI ACIDULUI TARTARIC CU Mg/Zr CU PROPRIETĂȚI ADSORBANTE PENTRU CO₂

LIGIA TODAN *, DANIELA C. CULIȚĂ, DOREL CRIȘAN, NICOLAE DRĂGAN, JEANINA PANDELE-CUȘU, FLORICA PAPA

"Ilie Murgulescu" Institute of Physical Chemistry, Romanian Academy, 202 Splaiul Independentei, 060021 Bucharest, Romania

Mono- and bicomponent coordination compounds of Mg-Zr with tartaric acid were synthesized in an aqueous solution, at two different Mg/Zr molar ratios. Part of the obtained amorphous precursors were thermally treated at 650°C, the other part was calcined at 1000°C, forming thus MgO-ZrO₂ powders. The structure and properties of the precursors and of the oxide powders were determined by thermal analysis, FTIR, XRD, BET method for surface area and pore volume, CO₂ adsorption. The influence of the thermal treatment temperature on the powders characteristics was considered. The coordination modes of the tartaric carboxylic groups in Mg, respectively or/and Zr-containing precursors is dissimilar and the dehydration and crystallization processes in the binary powders differ too. High-temperature ZrO₂ polymorphs stabilized at low temperature by including the Mg²⁺ in the lattice, decrease in content with the raise of temperature, partially turning into monoclinic zirconia. The specific surface area and porosity as well as the CO₂ adsorption properties of the samples treated at 650°C are significantly higher than the ones of the powders calcined at 1000°C. The CO₂ adsorption efficiency of the binary oxides is lower than the one of MgO but higher when compared to ZrO₂, one of the samples showing the best performance, although the Mg/Zr molar ratio in the binary calcined oxides is about the same. The oxide powders were stable at recycling.

Compuși coordinativi mono- și bicompenți ai Mg-Zr cu acidul tartric, au fost sintetizați în soluție apoasă, la două rapoarte molare diferite Mg/Zr. O parte din precursorii amorfi obținuți a fost tratată termic la 650°C, cealaltă parte a fost calcinată la 1000°C, formând astfel pulberi MgO-ZrO₂. S-au determinat structura și proprietățile precursorilor și a pulberilor oxidice prin analiză termică, FTIR, XRD, metoda BET pentru aria suprafeței și volumul porilor, adsorpția de CO₂. A fost examinată influența temperaturii de tratament termic asupra caracteristicilor pulberilor. Modurile de coordinație ale grupărilor carboxilice ale acidului tartric în precursorii conținând Mg, respectiv sau/și Zr sunt diferite și procesele de deshidratare și cristalizare ale pulberilor binare diferă de asemenea. Conținutul formelor polimorfe de temperatură înaltă ale ZrO₂ care sunt stabilizate la temperatură joasă prin includerea Mg²⁺ în rețea, scade cu creșterea temperaturii, transformându-se parțial în zirconie monoclinică. Aria specifică a suprafeței și porozitatea ca și capacitatea de adsorpție a CO₂ ale probelor tratate la 650°C sunt semnificativ mai mari decât cele ale pulberilor calcinate la 1000°C. Oxizii binari au o eficiență de adsorpție a CO₂ mai scăzută decât cea a MgO, dar mai ridicată decât cea a ZrO₂, una dintre probe având cea mai bună performanță, deși oxizii binari calcinați au cam același raport molar Mg/Zr. Pulberile oxidice au fost stabile la reciclare.

Keywords: MgO-ZrO₂ oxide powders, tartaric acid complexes, solution-gel, thermal analysis, CO₂ adsorption

1. Introduction

CO₂ is an air pollutant generated from combustion processes and the control of CO₂ emission through the development of efficient technologies seems to be an important task. There are several methods for CO₂ capture and among them the adsorption on solid adsorbents has become of interest due to some advantages such as low operation costs, greater convenience, energy-efficiency [1].

Due to the wide range of operating conditions in the CO₂ capture technologies, a variety of specific adsorbents is used for each application. Due to the acidic nature of CO₂ molecule, the presence of basicity sites like the

ones in alkaline oxides can enhance CO₂ adsorption capacity. Transition metal species can improve the adsorptive properties of alkaline oxides lowering the regeneration energies of the metal carbonates which were formed [1].

Magnesium oxides are CO₂ sorbent candidates with moderate CO₂ sorption capacity. They perform well in a wide temperature range from room temperature to around 500°C. Their advantages are a wide availability in natural minerals at low costs. Modified alkaline oxides-based sorbents are promoted with different elements to improve their regeneration process [2]. For instance, zirconia, a high Tammann temperature material, has been used to stabilize CaO-based sorbents. The material was obtained by

* Autor corespondent/Corresponding author,
E-mail: l_todan@yahoo.co.uk

a sol-gel technique and the influence of the synthesis parameters on the morphology and CO₂ uptake of the material were evaluated [3].

Different methods and precursors have been used to prepare sorbents with improved properties. Up to now a number of studies have reported the production of CaO sorbents from organometallic precursors and the relation between the structural characteristic of the alkaline oxides and their performance. The decomposition of organometallic compounds can generate meso- and macroporous structures with large surface area resulting in an enhancement of CO₂ capture [4].

The MgO-ZrO₂ system, especially nano-sized, is one of the most important categories of nanocomposites due to their chemical and thermal stability and many synthetic approaches have been developed to obtain nanopowders in the MgO-ZrO₂ mono and bicomponent system exploiting the techniques of diverse physical and/or chemical routes [5-11].

Nanocrystalline magnesia-stabilized zirconia powders have been synthesized using Pechini sol-gel process [6] or they were obtained from a citrate gel precursor by heating treatment [5]. Several other methods generated mixed magnesium-zirconium oxides with different properties, such as a peroxo-complex-mediated route [7], an evaporation-induced self-assembly method [8, 9]. MgO-ZrO₂ nanopowders and coatings were prepared by a sol-gel method using sucrose as both chelating and gel agents [10].

ZrO₂-MgO powders in a wide range of concentrations were prepared by coprecipitation of the corresponding nitrate salts and the influence of Mg⁺² on the structure, properties and thermal behavior of the system was studied [11].

Considering the fact that magnesium oxide CO₂ sorbents as such and promoted with different elements (Al₂O₃, SiO₂, ZrO₂, etc) is a less explored domain, the aim of the present work is to obtain zirconia-magnesia composite powders using tartrate-based precursors. The effect of varying amounts of zirconia on magnesia properties and the influence of the calcination temperature on the structure and properties of the oxide powders were studied.

2. Experimental

2.1. Materials and sample preparation

All the chemical reagents were of analytical grade purity and used as received without further purification.

Tartrate-based precursors of the oxide powders, were obtained from solutions of ZrOCl₂·8H₂O, Mg(NO₃)₂·6H₂O and tartaric acid. Mg(NO₃)₂·6H₂O and ZrOCl₂·8H₂O were each dissolved in a minimum amount of water. A tartaric acid solution was slowly added to the salts solutions under constant stirring and heating at

60°C. Opalescence was noticed.

In case of the binary compounds the two inorganic salt solutions were mixed before adding the tartaric acid at two Mg/Zr molar ratios, 1/1 (Mg-Zr-tart (1)) and 2/1 (Mg-Zr-tart (2)). The molar ratio metal, respectively metals/ tartaric acid was 1/1 and the one Mg/ tartaric acid was 1/2 and respectively 2/3.

The pH of the prepared solutions was about 1. The beakers containing the solutions were incubated overnight in an oven at 60°C. To improve the coordination capacity of tartaric acid, the carboxylic acid groups were deprotonated by increasing the pH to about 8-9 using NH₃ (25% aq). The resultant gel-like precipitates were kept at room temperature for about 2 h then they were filtered and repeatedly washed with hot and room temperature deionized water to clear away Cl⁻ and NO₃⁻. Then they were dried at 100°C in an oven.

To generate oxides in mono and bicomponent systems, part of the obtained powders, the tartaric amorphous precursors, were thermally treated at 650°C with a 6 h plateau and at a heating rate of 1°C min⁻¹ in accordance with the thermal analysis and the other part at 1000°C with a 2h plateau to test the influence of the temperature on the structure and properties of the products.

2.2. Characterization techniques

All four samples have been characterized using the following methods:

Thermal analysis up to 1000°C, using a Mettler Toledo Star System TGA/SDTA851/LF 1600°C, with a heating rate of 10°C min⁻¹, under air atmosphere, and with a debit of 50 mL min⁻¹.

FT-IR spectroscopic measurements were performed with a FT-IR NICOLET 6700 (400-4000 cm⁻¹) spectrophotometer using thin transparent KBr pellets containing approximately 0.5% wt sample.

Powder X-ray diffraction patterns were recorded on a Rigaku's Ultima IV apparatus, with Cu K α radiation (λ -1.54 Å), in the $2\theta = 10-70^\circ$ range, operating at 40 kV and 30 mA, 0.02° step size and 5°/min scan speed. Phase identification were performed using Rigaku's PDXL software, with Whole Pattern Fitting (WPF) module, connected to ICDD PDF-2 database. A computerized analysis of the XRD spectra with a proper X-RAY5.0 program that represents the upgrade from the previous X-RAY3.0 program was accomplished.

Elemental analysis of the binary inorganic oxide samples was carried out using a wavelength dispersive X-ray fluorescence (WDXRF) spectroscopy method. The Rigaku ZSX Primus II spectrometer is equipped with an X-ray tube with Rh anode, 4.0 kW power, with front Be window, thickness: 30 microns. The measurements were performed onto pressed

pellets of 10 mm diameters under vacuum. The XRF data were analyzed using EZ-scan combined with Rigaku's SQX fundamental parameters software (standard less) which is capable of automatically correcting for all matrix effects, including line overlaps.

The specific surface area of the thermally treated powders has been determined by the Brunauer, Emmett, Teller (BET) method, using a Micromeritics ASAP 2020 apparatus. The sample has been degassed at 300°C for 2 h before analysis.

The adsorption properties for CO₂ were measured at room temperature with a Quantachrome ChemBET 3000 apparatus equipped with a thermal conductivity detector (TCD). Before adsorption tests the samples have been subjected to pretreatment to helium flux at 500°C for one hour. Then samples were cooled down to room temperature and the CO₂ adsorption has been performed by injecting successive pulses of 100 μl of CO₂. The amount of CO₂ adsorbed was calculated from the area of obtained peaks.

3. Results and discussion

3.1. Thermal analysis of the tartrate complex compounds

The thermograms of the obtained tartaric-metal compounds are presented in Fig. 1 (a-d). Except for Mg-tart, their thermal behaviour is a multi-step process. In all cases it is completed at about 650°C. At about 400°C, Mg-tart sample shows a drastic mass loss accompanied by a sharp exothermic peak at 439°C on the DTA curve associated with the oxidation of the decomposed organic complex and crystallization of the oxide.

Due to zirconium high degree of covalency and to the strong hydrolysis tendency of [Zr(H₂O)₄]⁴⁺, the Zr-tart precursor should be of the hydroxyl-carboxylates type [12,13] with a more complex thermal behaviour than the previously presented one. Steps below 340°C on the DTG curve correspond to the loss of weight of adsorbed and structural water and perhaps to a gradual thermal decomposition of organic groups and are accompanied by two endothermic peaks (100°C and 264°C). The mass loss at 563°C on the TG curve should be caused by the decomposition of the organic ligand leading to crystallized compounds. This process is accompanied by a strong sharp exothermic peak on the DTA curve at 568°C.

The thermograms of the binary systems show an **endothermic** effect due to removal of adsorbed and structural water up to 300°C (Mg-Zr-tart (1)), respectively only of adsorbed water up to 100°C (Mg-Zr-tart (2)). Above 300°C, the thermogram shows in case of Mg-Zr-tart (2), a

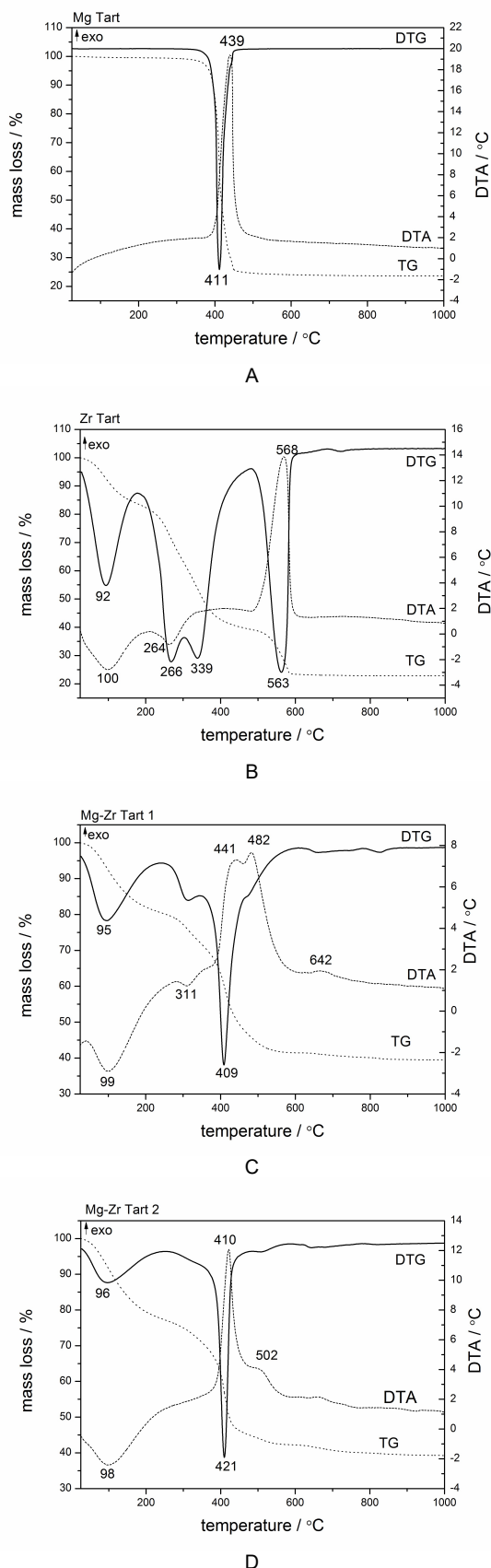


Fig. 1 - Thermal analysis of the dried gels: (a) Mg-tartrate complex; (b) Zr-tartrate complex; (c) Mg-Zr-tartrate complex (1); (d) Mg-Zr-tartrate complex (2) / Analiza termică a gelurilor uscate: (a) complexul Mg-tartrat; (b) complexul Zr-tartrat; (c) complexul Mg-Zr-tartrat (1); (d) complexul Mg-Zr-tartrat (2).

sudden mass loss at 409°C and respectively at 421°C on the TG curve accompanied by an exothermic effect representing the decomposition of the organic complex and formation of the crystallized oxides. In case of Mg-Zr-tart (1), the mass loss at 409°C generates two overlapping exothermic events (at 441°C and 482°C) that may indicate the formation of transient intermediate phases like oxy or dioxycarbonates before the oxide final product [14]. So there is a difference of the dehydration and crystallization processes in the binary systems (1) and (2), most likely caused by changes in the structure of the hydration shell of the amorphous gel under the influence of different Mg /tartaric acid molar ratios [15, 16]. Very small mass loss and weak exothermic processes in the 500°C-650°C temperature range of binary systems thermograms indicate the removal of carbonaceous residues.

3.2. FTIR analysis of tartaric complexes

Infrared spectroscopy was performed to examine the coordination mode of the tartrate ligand. The spectra of the mono and bicomponent tartaric complexes were recorded in the 4000 – 500 cm⁻¹ range and were compared to the one of tartaric acid (Fig. 2).

As can be seen in Fig. 2, the IR spectra of the mixed oxide samples Mg-Zr-tart (1) and Mg-Zr-tart (2) are almost identical.

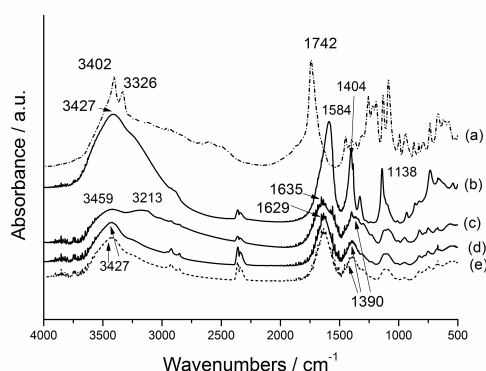


Fig. 2 - Infrared spectra of the tartaric acid (a) and of the as prepared samples: (b) Mg-tartrate complex; (c) Zr-tartrate complex; (d) Mg-Zr-tartrate (1); e) Mg-Zr-tartrate (2) / Spectrele în infraroșu ale acidului tartric (a) și ale probelor preparate ca atare: (b) complexul Mg-tartrat; (c) complexul Zr-tartrat; (d) Mg-Zr-tartrat (1); (e) complexul Mg-Zr-tartrat (2).

A broad absorption band with a maximum around 3400 cm⁻¹ in the spectra of the metal tartrate samples is due to the stretching vibrations hydroxyl groups [17]. The hydroxyl region of zirconia is broader, displaying two bands that can be assigned to surface hydroxyl groups bonded to a different number of Zr atoms [18].

The protonated tartaric acid yields an absorption band corresponding to a carbonyl

stretch $\nu(\text{CO})$ at 1742 cm⁻¹ and a $\nu(\text{C-OH})$ vibration at about 1200 - 1300 cm⁻¹ [19-21].

The shift of these two bands to higher or lower frequencies suggests participation of COOH groups in the complex formation after deprotonation [21, 22].

In the spectra of the Mg and/or Zr samples two intense bands are noticed, characteristic for coordinated carboxylic groups, $\nu_{\text{asym}}(\text{OCO})$ (1584 cm⁻¹ for Mg-tartrate, 1635 cm⁻¹ for Zr-tartrate and 1629 cm⁻¹ for Mg-Zr-tartrate (1) and (2)) and $\nu_{\text{sym}}(\text{OCO})$ (1404 cm⁻¹ for Mg-tartrate, 1390 cm⁻¹ for Zr-tartrate and Mg-Zr-tart (1) and (2)). Based on the spectroscopic criterion, the magnitude of the separation $\Delta\nu = \nu_{\text{asym}} - \nu_{\text{sym}}$ can be used to indicate the coordination mode of the carboxylate ions [17, 18]. In case of Mg-tartrate complex, $\Delta\nu = 180$ cm⁻¹ is smaller than the value of the parameter of the ionic compound ($\Delta\nu(\text{Na}_2\text{tart}) = 240$ cm⁻¹) [20] suggesting a bidentate coordination for the carboxylate groups of the tartrate ligand. Considering $\Delta\nu$ for Zr-tartrate (245 cm⁻¹) and Mg-Zr-tartrate (1) and (2) (229 cm⁻¹) one can predict bridging coordination mode of the metals with the tartrate anion which may involve binding to one oxygen atom of the carbonyl group and to a water molecule, confirming thus the thermal analysis results [20, 23, 24, 25].

The band at 1138 cm⁻¹ in the spectrum of the Mg-tartrate can be attributed to the C-O stretching vibration of the protonated secondary alcohol OH groups [19, 20]. This band broadens in case of Zr-tartrate and Mg-Zr-tartrate samples as well as the one at ~ 1400 cm⁻¹ attributed to $\nu_{\text{sym}}(\text{OCO})$, an overlapping with Zr=O from zirconium vibration band (in the 1070 - 1030 cm⁻¹ range) in the first case and in the second one with Zr-OH bending vibration bands (1350 cm⁻¹) being possible [12, 23].

3.3. FTIR analysis of the thermally treated oxide samples

The infrared spectra of the powders were recorded after the thermal treatment up to 650 °C (Fig. 3). As can be noticed, no relevant bands indicating the presence of organic ligands or fragments are observed, in agreement with the pure mono and bi-component oxides. OH stretching bands can be noticed at about 3400 cm⁻¹ and OH bending bands appear in the 1500-1600 cm⁻¹ region [12]. The band at 1420 cm⁻¹ corresponds to carbonate ion on the surface [26].

In the sample resulting from Mg-tartrate calcination, characteristic bands for MgO appear at 536 cm⁻¹ and 440 cm⁻¹ [27]. From Zr-tartrate precursor, ZrO₂ resulted with characteristic stretching and bending vibrations at 764 cm⁻¹, 579 cm⁻¹, 515 cm⁻¹, 433 cm⁻¹ [12, 28].

In the spectra of the binary samples, MgO-ZrO₂(1) and MgO-ZrO₂(2), one broad band at

about 400 - 500 cm⁻¹ could be the result of the overlapping of Mg-O and Zr-O vibrational modes.

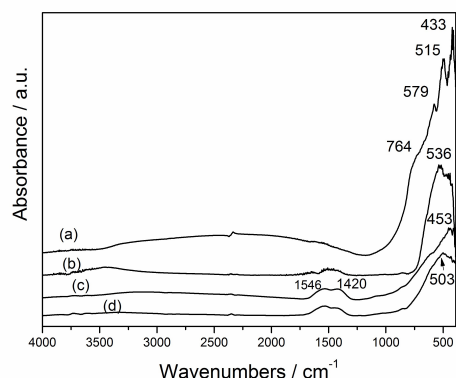
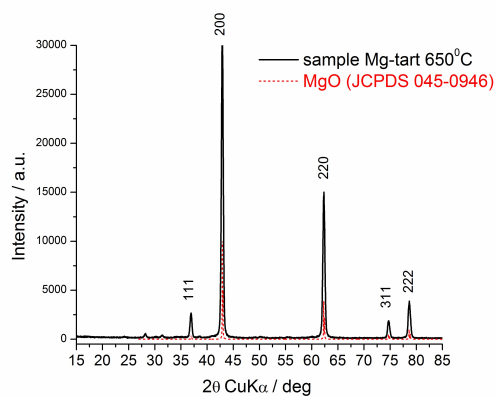


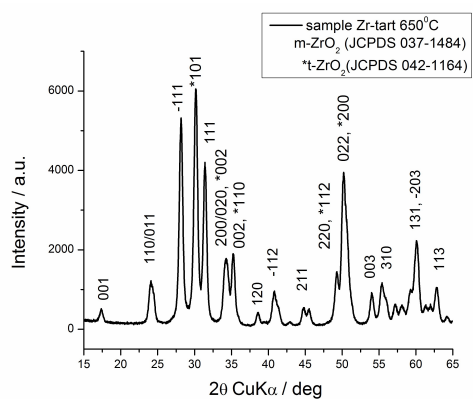
Fig. 3 - Infrared spectra of the samples thermally treated at 650°C: a) ZrO₂; b) MgO; c) MgO-ZrO₂ (1); d) MgO-ZrO₂ (2) / Spectrele în infraroșu ale probelor tratate termic la 650°C: a) ZrO₂; b) MgO; c) MgO-ZrO₂ (1); d) MgO-ZrO₂ (2).

3.4. X-ray diffraction of the oxides obtained by calcination of tartrate complexes

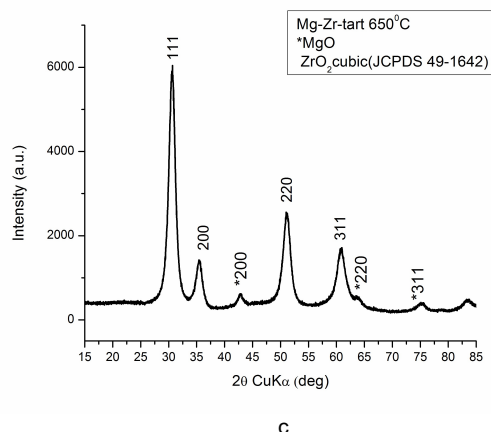
In order to get a better insight into the structure and phase composition of the thermally treated oxides, the X-ray diffraction patterns of the powders calcined at 650°C and 1000°C were recorded. The diffraction patterns of the samples thermally treated at 650°C are presented in Fig. 4 (a-c), and those of the samples calcined at 1000°C in Figure 5 (a, b).



a



b



c

Fig. 4 - Diffraction pattern of the oxide powders obtained by thermal treatment at 650°C of the following precursors: a) Mg-tartar; b) Zr-tartar; c) Mg-Zr-tartar / Tiparele de difracție ale pulberilor oxidice obținute prin tratamentul termic la 650°C al următorilor precursori: a) Mg-tartrat; b) Zr-tartrat; c) Mg-Zr-tartrat.

The profiles of the diffraction peaks are sharp and symmetrical, suggesting well formed crystals at both temperatures. Mg-tart precursor thermally treated at 650°C as well as at 1000°C generated MgO periclase (JCPDS 042-1164). The diffraction patterns of monocomponent zirconia powder at 650°C and 1000°C showed a mixture of polymorphs, identified as monoclinic ZrO₂ (m-ZrO₂) (JCPDS 037-1484) and tetragonal ZrO₂ (t-ZrO₂) (JCPDS 042-1164). Estimating the m-ZrO₂ and t-ZrO₂ content from the relation of intensities of the reflections in the diffraction pattern [29], one could say that the increase of temperature favoured the decrease of t-ZrO₂ content. The structure of the binary (1) and (2) samples is identical at both calcinations temperatures, as shown in Fig. 5 b.

In case of the bicomponent powders, Mg²⁺ is incorporated inside ZrO₂-type lattice stabilizing thus the cubic high temperature phase [11]. Consequently by a 650°C thermal treatment, Mg-Zr-tart (1) and (2) generated MgO periclase and the high temperature ZrO₂ cubic phase (fig.4-c).

As previous reports suggest [11], the phase structurally related to tetragonal or cubic zirconia is obtained after crystallization of the amorphous precursors and the temperature treatment, due to the decrease of Mg²⁺ solubility inside ZrO₂ lattice caused a transition to monoclinic zirconia [11]. In our case, the diffraction pattern of the bicomponent samples thermally treated at 1000°C show beside MgO periclase the coexistence of a monoclinic and of a cubic ZrO₂.

Using the dispersive X-ray fluorescence, the proportion of the two oxides, MgO and ZrO₂, in the 1000°C binary oxide samples was established. The data are presented in Table 1.

The Mg/Zr atomic ratio is approximately the same in Mg-Zr-tart (1) and Mg-Zr-tart (2), about 0.5, lower than that of the starting solution, indicating a partial loss of Mg²⁺ in the process [30].

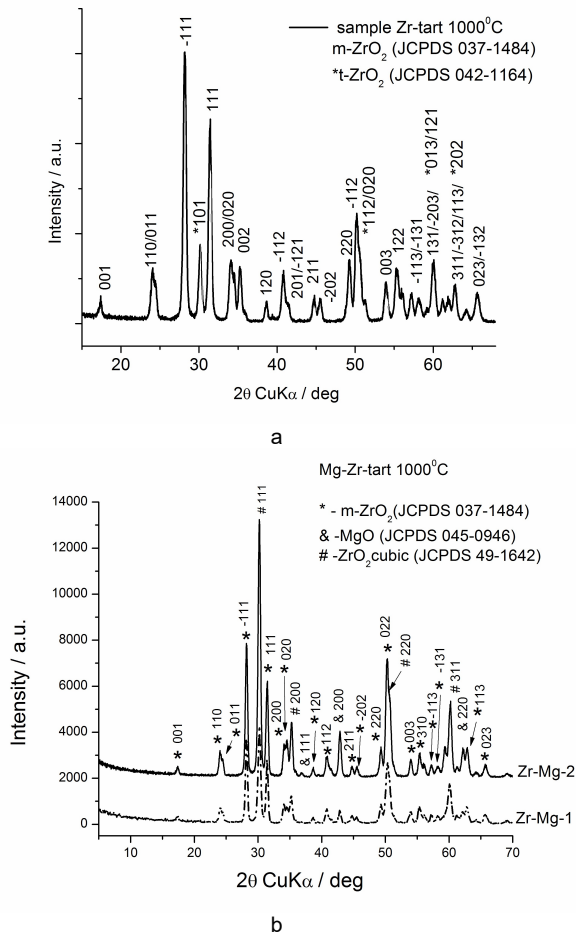


Fig. 5 - Diffraction pattern of oxide powders obtained by thermal treatment at 1000°C of the following precursors: a) Zr-tartaric; b) Mg-Zr-tartaric (1) and (2) / *Tiparele de difracție ale pulberilor oxidice obținute prin tratamentul termic la 1000°C al următorilor precursori: a) Zr-tartrat; b) Mg-Zr-tartrat*

Table 1

Quantitative elemental analysis of binary oxide samples by dispersive X-ray fluorescence / *Analiza elementală cantitativă prin fluorescență de raze X a probelor de oxizi binari*

	MgO-ZrO ₂ (1) (Mass %)	MgO-ZrO ₂ (2) (Mass %)
MgO	13.45	14.88
ZrO ₂	86.55	85.12

It can be assumed that the remained quantity was bound in stable complex structures.

3.5. Textural properties

The textural properties of the samples thermally treated at 650°C and 1000°C were determined by N₂ adsorption-desorption. A higher thermal treatment temperature lowers the specific surface area and porosity of the powders. MgO sample has the largest surface area ($S_{\text{BET}} = 29.53 \text{ m}^2\text{g}^{-1}$ and respectively $21.9 \text{ m}^2\text{g}^{-1}$) followed by MgO-ZrO₂ (2) ($S_{\text{BET}} = 4.4 \text{ m}^2\text{g}^{-1}$ and respectively

$2.9 \text{ m}^2\text{g}^{-1}$). MgO-ZrO₂ (1) shows a lower surface area than sample (2) at both temperatures.

3.6. CO₂ adsorptive properties

The obtained oxide samples, thermally treated at different temperatures, were tested for CO₂ adsorption at 50°C. The results are comparatively presented in Table 2. From the data displayed in this table, it can be observed that the adsorption properties of the group of samples treated at 650°C are significantly higher than the ones of the powders calcined at 1000°C. Within each group of samples the adsorption efficiency decreases in the order: MgO > MgO-ZrO₂ binary oxides > ZrO₂. While the binary samples adsorb comparable CO₂ quantity at low temperature, at 1000°C sample (1) shows a more prominent decrease of the adsorption efficiency.

Table 2

CO₂ adsorption on the samples thermally treated at different temperatures / *Adsoptia CO₂ pe probele tratate termic la diferite temperaturi*

Samples/Probe	Thermally treated at 650°C / <i>Tratate termic la 650°C</i>	Thermally treated at 1000°C / <i>Tratate termic la 1000°C</i>
MgO	905.7	596
ZrO ₂	210.44	47
MgO-ZrO ₂ (1)	541	145
MgO-ZrO ₂ (2)	496.15	283

The CO₂ adsorptive properties can be connected with the textural properties of the samples, or with the content of high-temperature metastable ZrO₂ polymorphs, as in case of zirconia containing samples, which can generate lattice defects [15]. An increase in the adsorption efficiency of the binary oxides compared to ZrO₂ could be attributed to the introduction of Mg²⁺ [9], not only owing to its base character but also to the oxygen vacancies generated as a result of the substitution of Zr⁴⁺ by Mg²⁺ in zirconia lattice which can give rise to new highly stable CO₂ adsorption configurations [31]. The fact that MgO-ZrO₂ (1) and (2) have different properties although the Mg/Zr molar ratio is about the same can be explained by the difference in the hydration shell and crystallization events of the two amorphous precursors generated in non-identical reaction medium, respectively at two different Mg/ tartaric acid ratios [16], which can generate dissimilar surface vacancies at pre-crystallization temperatures [15].

The powders were stable, could be recycled by heating at 500 °C and they maintained their activity after two adsorption/desorption cycles.

4. Conclusions

Crystalline oxide powders in the mono and binary MgO-ZrO₂ systems were obtained using coordination compounds of the metals with tartaric acid as precursors, followed by thermal treatment.

A stable complex structure was generated in which the coordination mode of carboxylate ion in Mg-tart is different from that in the Zr-tart and Mg-Zr-tart (1) and (2); in the first case the metal ion interacts equally with the two oxygen atoms of a COO⁻ group and in the second case the water molecule may replace one of the two ligands. Binary MgO-ZrO₂ with about the same Mg/Zr molar ratios were obtained, lower from the ones used in the synthesis.

Reacting medium and calcination temperature has an important role in determining the crystallinity, phase composition, textural and CO₂ adsorptive properties of the oxide powders.

The binary oxides show lower performances than MgO but improved properties compared to zirconia due to the presence of Mg²⁺ as such and incorporated inside ZrO₂-type lattice owing to its base character as well as to the lattice defects which can form stable CO₂ adsorption configurations.

The binary samples have approximately the same CO₂ adsorption efficiency when obtained at lower thermal treatment temperature but when formed at higher temperature, sample (2) shows a better behavior than sample (1), despite the fact that they have about the same composition; the different initial molar ratio Mg /tartaric acid generates dissimilarities in the hydration shell and crystallization events of the amorphous precursors and thus dissimilar surface defects at pre-crystallization temperatures appear.

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